

ABSTRACT:

A method and an apparatus for the manufacture of concrete pipes (2) comprising made of an outer layer forming the pipe (2) itself, as well as and having an inner layer of greater density in surface structure is described. The, said inner layer being is applied by an applicator in a mould (1) having comprising both outer (3) and inner (4) mould parts. The, said applicator being is formed by an inner mould part or core (4) or by an applicator unit in immediate connection with the core (4). The, said applicator applying applies the inner layer during simultaneous or during immedi- ately simultaneously or immediately following vibration of the concrete forming the pipe. The, said inner layer being is applied during movement of the inner mould part or core (4) in its longitudinal direction, in which the core having one or more supply openings (14) are provided along the circumference of the core (4) at the upper end of the core (4) for supplying a further material of greater density to form the inner layer the supply of a further mate- rial.